

# MONTICOLOR

## Yarn Technical Data Sheet

**ALOE 2000**

Last update: 18.06.2020

<b>Count</b>	<b>Gauge</b>	
Nm 2000	3	
<b>Shade Card</b>		
ALOE 1.1		
<b>Description</b>	<b>Raw</b>	<b>Colors</b>
Tender cotton	no	45
<b>Kg Minimum</b>	<b>Availability</b>	
2.0	fast service	
<b>Customer Color</b>		
yes from COTTON & COLORS c/c (art. SYNTHESIS)		
<b>Composition</b>		
65% cotton - 35% polyamide		

<b>Pilling (ISO 12945-1:2002)</b>	
3/4	
<b>Unit Weight (g/m2)</b>	<b>Wastage (%)</b>
505	5
<b>Conventional standard conditioning (%)</b>	
7,70	
<b>Average applied conditioning (%)</b>	
3,00	
<b>QR Code</b>	

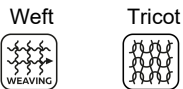


Stock for sampling

### Suggested International Symbols



### End Uses



### Certifications



Requirements	Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)	4	4
Color fastness to dry cleaning (ISO 105/D01)	4	4
Color fastness to acid-basic sweat (ISO 105/E04)	4	4
Color fastness to rubbing (ISO 105/X12)		
Dry	4	
Wet		
Light	3/4	
Medium-dark	2/3	
Melange light	2/3	
Melange medium-dark and grey	2/3	
Color fastness to light (ISO 105/B02)		
Light		3/4
Medium-dark		4

### Special Cares

Thick yarn with particularly regular section. We recommend to control the cone change in conjunction with the change of the knitted piece to manage the knots passage; therefore a waste of 5% must be considered.

**SPECIAL ATTENTION**

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes with white or contrasting colors, please specify with the order proposal in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and see the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.