



Yarn Technical Data Sheet

Last update: 10.06.2021

BOUCLET 5000

Count	Gauge
Nm 5000	5/7
Composition	
85% combed cotton - 14% polyamide - 1% elasthan	
Shade Card	
LAMB-BOUCLET 1.2	
Description	Colors
Winter cotton bouclé	30
Customer Color	
yes	
Availability	Raw
on request	yes
Kg Minimum	
20	

Pilling (ISO 12945-1:2002)	
3/4	
Unit Weight (g/m2)	Wastage (%)
420	5
Conventional standard conditioning (%)	
8,10	
Average applied conditioning (%)	
3,00	
Suggested International Symbols	



End Uses



Requirements	Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)	4	4
Color fastness to dry cleaning (ISO 105/D01)	4	4
Color fastness to acid-basic sweat (ISO 105/E04)	3/4	3/4
Color fastness to rubbing (ISO 105/X12)		
Dry	4	
Wet		
Light	3/4	
Medium-dark	2/3	
Black		
Melange light		
Melange medium-dark and grey		
Color fastness to light (ISO 105/B02)		
Light		3
Medium-dark		4

Certifications



Special Cares

Shade card colors should be considered just as an indication. Yarn with elasthan content: for garment size calculation please consider a relevant shrinkage after treatment; knit the yarn on adequate gauge with wide knit graduation. Bouclé yarn with voluminous effect. For complex stitches on guage 7 (eg. links-links) transport errors may occur. The yarn behavior compatibility referring to the knit structure is subject to verification by the customer.

SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes with white or contrasting colors, please specify with the order proposal in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and se the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.