

MONTICOLOR

Yarn Technical Data Sheet

FILOTONDO 6200

Last update: 25.02.2020

Count	Gauge	
Nm 6200	7	
Shade Card		
FILOTONDO 1.4		
Description	Raw	Colors
Cable'	yes	52
Kg Minimum	Availability	
5.0	fast service	
Customer Color		
yes solid col. from TOP MERCERIZED s.c. no mel.col		
Composition		
100% Mercerized cotton		

Pilling (ISO 12945-1:2002)	
4/5	
Unit Weight (g/m2)	Wastage (%)
330	4
Conventional standard conditioning (%)	
10,50	
Average applied conditioning (%)	
4,50	
QR Code	



Stock for sampling

Suggested International Symbols



End Uses

Tricot



Certifications



Requirements	Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)	4	4
Color fastness to dry cleaning (ISO 105/D01)	4	4
Color fastness to acid-basic sweat (ISO 105/E04)	4	4
Color fastness to rubbing (ISO 105/X12)		
Dry	4	
Wet		
Light	3/4	
Medium-dark	2/3	
Melange light	2/3	
Melange medium-dark and grey	2/3	
Color fastness to light (ISO 105/B02)		
Light		3/4
Medium-dark		4

Special Cares

SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes with white or contrasting colors, please specify with the order proposal in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and see the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.