
MONTICOLOR



BONWOOL · BON7 · BON5 · JOYWOOL

Contemporary Blend

MONTICOLOR

BONWOOL • BON7 • BON5

Un abbraccio di naturalezza tra cotone biologico certificato GOTS (Global Organic Standard) e fibre di lana Merino Extrafine RWS (Responsible Wool Standard) proveniente da allevamenti gestiti in modo responsabile per il benessere dell'animale, cura dell'ambiente e tracciabilità.

Bonwool è una miscchia di fibre:

- _ **gentile** come una carezza sulla pelle;
- _ **intelligente**, di alta qualità e a prezzo equo;
- _ **contemporanea**, basata su materie prime naturali e sostenibili;
- _ **equilibrata** con il giusto contenuto di morbida lana adattabile a tutte le stagioni;
- _ **versatile** perché declinata in un largo numero di colori a **stock service** e base per Bon7 finezza 7, Bon5 finezza 5 e Joywool finezza 3 in fast service.

A natural embrace between GOTS (Global Organic Standard) certified organic cotton and RWS Merino Extrafine wool (Responsible Wool Standard) from farms responsibly managed for animal well-being, environmental care and traceability.

Bonwool is a fiber blend:

- _ **gentle** like a caress on the skin;
- _ **smart**, high quality at a fair price;
- _ **contemporary**, based on natural and sustainable raw materials;
- _ **balanced**, with the right soft wool content suitable to all seasons;
- _ **versatile**, available in a large number of **stock service** colors as base for fast service Bon7 (7 gauge), Bon5 (5 gauge) and Joywool (gauge 3).



No cruelty



Environment respect



Less water waste



Non-toxicity



Less pollution



Softness and wellbeing



Certified by ICEA GO0027



Certified by ICEA OC0208



Certified by ICEA TX-389



Social equity

MONTICOLOR

JOYWOOL

Filato **cablé** a base di fibre di **cotone organico** certificato GOTS (Global Organic Standard) e **lana Merino Extrafine** trasformate con un doppio passaggio di ritorcitura. La **struttura scolpita** mette in risalto i singoli capi che lo compongono per dare vita a strutture consistenti, in colori uniti o moulinè con **tricromie eclettiche**.

La miscchia di cotone organico e lana si trasformatata attraverso la ritorcitura arrotolandosi in un filo corposo per maglie a **punto macro** e **interseason**.

*Joywool is a **cablé** yarn made of GOTS (Global organic Standard) certified organic cotton fibers and extra fine Merino wool renovated by a special double twisting process.*

*The **sculpted structure** highlights the single components to create consistent knitwear, with solid or moulinè nuances with **eclectic trichomes**.*

*The organic cotton-wool blend is transformed through twisting, rolling into a thick yarn for **macro stitches** and **interseason** knitting.*



COLORS FOR LIFE è l'impegno di Monticolor ad indirizzare i suoi prodotti e le attività connesse alla loro produzione verso un nuovo modello di sviluppo in cui convivono attenzione per l'ambiente, rispetto per l'uomo e sostenibilità economica.

COLORS FOR LIFE is Monticolor engagement to direct its products and production related activities towards a new model of development where protection for the environment, care of mankind and economic sustainability coexist.

BONWOOL	Nm 3/50 - Ne 30/3	罨 12	STOCK SERVICE
BON7	Nm 5400	罨 7	
BON5	Nm 3100	罨 5	
JOYWOOL	Nm 1700	罨 3	

85% Cotone Biologico - 15% Lana Merino Rws
85% Organic Cotton - 15% Rws Merino Wool



GX07 ▲



GX39



GX37 ▲



GX40 ▲



GX14



GX41



GX15 ▲



GX42



GX17



GX10 ▲



GX38 ▲



GX11

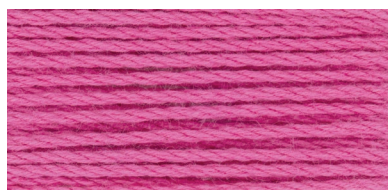
MONTICOLOR



GX08 ▲



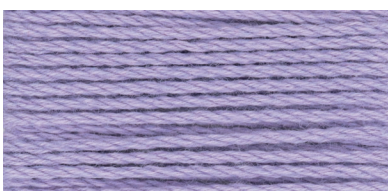
GX47 ▲



GX43 ▲



GX53



GX44 ▲



GX48



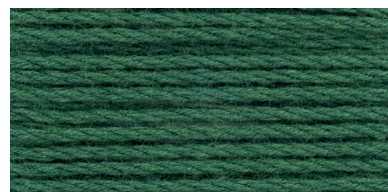
GX45



GX23



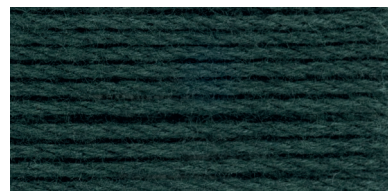
GX46



GX22 ▲



GX06 ▲



GX24

MONTICOLOR



GX49 ▲



GX13



GX50



GX52 ▲



GX51 ▲



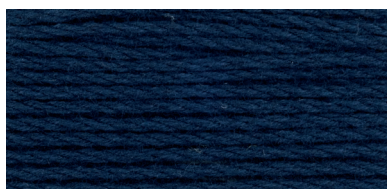
GX16



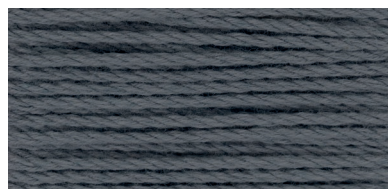
GX27



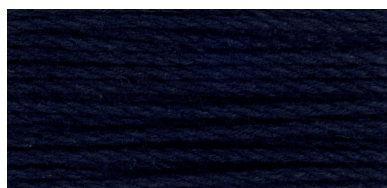
GX31



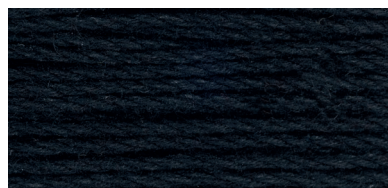
GX29 ▲



GX35 ▲



GX30 ▲



GX36 ▲

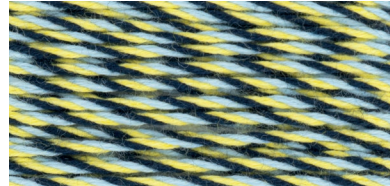
JOYWOOL

Nm 1700  3

85% Cotone Biologico - 15% Lana Merino Rws
85% Organic Cotton - 15% Rws Merino Wool



JW13



JW19



JW14



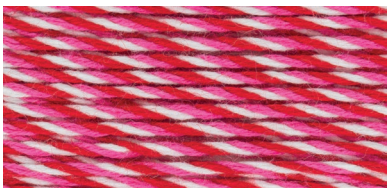
JW20



JW15



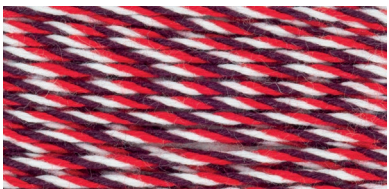
JW21



JW16



JW22



JW17







JW23



JW18



JW24

BONWOOL	Ne 30/3 - Nm 3/50		12	STOCK SERVICE
BON7	Ne 5400		7	
BON5	Ne 3100		5	
JOYWOOL	Ne 1700		3	



Composizione: 85% Cotone Biologico Pettinato - 15% Rws Lana Merino

Stock Service: **BONWOOL**: ▲ colori disponibili

Colori a Campione: Sì

SPECIAL CARES:

I colori di cartella sono da considerarsi indicativi. Sono possibili limitazioni nella riproducibilità del tono colore causa uso coloranti compatibili con disciplinare GOTS.

JOYWOOL: Filato di titolo grosso e con sezione particolarmente regolare. Si consiglia di monitorare il cambio rocca in concomitanza con il cambio telo per gestire il passaggio dei nodi; di conseguenza, considerare un calo per scarto del 5%. Le varianti moulinè presentano una distribuzione dei colori irregolare e non omogenea. Queste sfumature/striature sono da considerarsi caratteristiche e non difetto.

Composition: 85% Organic Combed Cotton - 15% Rws Merino Wool

Stock Service: **BONWOOL**: ▲ colors available

Customer Colors: Yes

SPECIAL CARES:

Shade card colors should be considered just as an indication. Color shade reproducibility might undergo certain limitations due to GOTS regulation restrictions.

JOYWOOL: Thick yarn with particularly regular section. We recommend to control the cone change in conjunction with the change of the knitted piece to manage the knots passage; therefore a waste of 5% must be considered. Moulinè variants have an irregular color distribution. This kind of shades/stripes shall be considered a yarn feature, not a fault.

SOLIDITÀ (i dati sono da ritenersi valori medi)
COLOR FASTNESS (the data have to be considered average values)

Lavaggio in acqua Water washing		Lavaggio a secco Dry cleaning		Sudore acido-basico Acid-basic sweat		Sfregamento a secco Dry rubbing	Sfregamento a umido Wet rubbing	Luce Light
ISO 105/C06		ISO 105/D01		ISO 105/E04		ISO 105/X12	ISO 105/X12	ISO 105/B02
discharge on cotton	color chancing	discharge on cotton	color chancing	discharge on cotton	color chancing	discharge on cotton	discharge on cotton	color chancing
4	4	4	4	4	4	4	3/4 (light colors) 2/3 (medium-dark colors)	3/4 (light colors) 4 (medium-dark colors)

LE SPECIFICHE TECNICHE E LE INFORMAZIONI RIPORTATE IN CARTELLA SONO DA CONSIDERARSI INDICATIVE E POTREBBERO SUBIRE VARIAZIONI NEL TEMPO. SCHEDE TECNICHE AGGIORNATE DISPONIBILI SU RICHIESTA.
 TECHNICAL SPECIFICATIONS AND THE INFORMATION MENTIONED IN THE SHADE CARD SHALL BE CONSIDERED INDICATIVE AND MIGHT UNDERGO SOME CHANGES IN TIME. UPDATED TECHNICAL SHEETS ARE AVAILABLE ON REQUEST.

ETICHETTATURA CONSIGLIATA
 SUGGESTED INTERNATIONAL SYMBOLS



COLORS FOR LIFE

