



Yarn Technical Data Sheet

BON7 5400

Last update: 21.12.2023

Count	Gauge
Nm 5400	7

Composition
85% organic combed cotton - 15% RWS Merino wool

Shade Card
BONWOOL-BON7-BON5-JOYWOOL 3.1

Description	Colors
Contemporary blend	36

Customer Color
yes

Availability	Raw
fast service	yes

Kg Minimum
3

Pilling (ISO 12945-1:2002)	Flammability
3/4	

Unit Weight (g/m2)	Wastage (%)
415	5

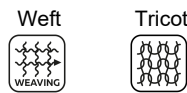
Conventional standard conditioning (%)
9,86

Average applied conditioning (%)
5,00

Suggested International Symbols



End Uses



Requirements	Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)	4	4
Color fastness to dry cleaning (ISO 105/D01)	4	4
Color fastness to acid-basic sweat (ISO 105/E04)	4	4
Color fastness to rubbing (ISO 105/X12)		
Dry	4	
Wet		
Light	3/4	
Medium-dark	2/3	
Black	2/3	
Melange light		
Melange medium-dark and grey		
Color fastness to light (ISO 105/B02)		
Light		3/4
Medium-dark		4

Certifications



Special Cares

Shade card colors should be considered just as an indication. Color shade reproducibility might undergo certain limitations due to GOTS regulation restrictions. The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.

SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes, with white or contrasting colors and/or for wholegarment please specify with the order proposal, in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and se the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.
- The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.