



## Yarn Technical Data Sheet

### BOUCLET 5000

Last update: 11.10.2023

Count	Gauge
Nm 5000	5/7

Composition
85% combed cotton - 14% polyamide - 1% elasthan

Shade Card
LAMB-BOUCLET 3.0

Description	Colors
Winter cotton bouclé	25

Customer Color
yes

Availability	Raw
on request	yes

Kg Minimum
8

Pilling (ISO 12945-1:2002)	Flammability
3/4	Class 1 - not inflame

Unit Weight (g/m2)	Wastage (%)
420	5

Conventional standard conditioning (%)
8,10

Average applied conditioning (%)
3,00

#### Suggested International Symbols



#### End Uses

Weft



Sock



Tricot



Requirements	Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)	4	4
Color fastness to dry cleaning (ISO 105/D01)	4	4
Color fastness to acid-basic sweat (ISO 105/E04)	3/4	3/4
Color fastness to rubbing (ISO 105/X12)		
Dry	4	
Wet		
Light	3/4	
Medium-dark	2/3	
Black	2/3	
Melange light		
Melange medium-dark and grey		
Color fastness to light (ISO 105/B02)		
Light		3
Medium-dark		4

#### Certifications



#### Special Cares

Yarn with elasthan content: for garment size calculation please consider a relevant shrinkage after treatment; knit the yarn on adequate gauge with wide knit graduation. Bouclé yarn with voluminous effect. For complex stitches on guage 7 (eg. links-links) transport errors may occur. The yarn behavior compatibility referring to the knit structure is subject to verification by the customer.

#### SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes, with white or contrasting colors and/or for wholegarment please specify with the order proposal, in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and se the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.
- The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.