



Yarn Technical Data Sheet

Last update: 09.11.2023

CHARME 44/2

Count	Gauge
Ne 44/2 - Nm 37000	16/18
Composition	
75% viscose - 13% polyamide - 12% metallic fibre	
Shade Card	
CHARME-ALLURE 1.6	
Description	Colors
Metal suite	0
Customer Color	
no	
Availability	Raw
stock service	no
Kg Minimum	
1	

Pilling (ISO 12945-1:2002)	Flammability
4	
Unit Weight (g/m2)	Wastage (%)
149	5
Conventional standard conditioning (%)	
10,58	
Average applied conditioning (%)	
3,00	
Suggested International Symbols	



End Uses



Requirements	Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)	4	4
Color fastness to dry cleaning (ISO 105/D01)	4	4
Color fastness to acid-basic sweat (ISO 105/E04)	4	4
Color fastness to rubbing (ISO 105/X12)		
Dry	4	
Wet		
Light	3/4	
Medium-dark	2/3	
Black	2/3	
Melange light		
Melange medium-dark and grey		
Color fastness to light (ISO 105/B02)		
Light		3/4
Medium-dark		4

Certifications



Special Cares

The possibility to use in flat knitting is subject to customer's evaluation if the yarn is suitable to the kind of stitch or structure meant to be produced; the yarn shows a tendency to twist in the knitted garment. Yarn made with a lame. component and therefore subject to different shrinkage depending on color; before knitting each lot, we recommend to test machine settings to make sure they are suitable for obtaining the desired garment size. PEARL COLORS: yarn made with iridescent lame.; the shiny reflection might vary randomly in color from green to violet, even within the same cone or lot and therefore influencing the background color. In order to diminish this effect, we suggest to knit the yarn with multiple thread-guides or feeds and to check the color compatibility of the various parts of the garments/socks before sewing. MULTI COLORS: This yarn has an irregular color distribution. This kind of shades/stripes shall be considered a yarn feature, not a fault. The visual effect and color shades may change depending on the type of structure made (fabric weft/warp, sock, circular knitting, etc.) and the number of yarn ply inserted, to make the item (single or multiple feed).

SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes with white or contrasting colors, please specify with the order proposal in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and see the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.
- The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.