



## Yarn Technical Data Sheet

NUAGE 17000 Last update: 21.11.2023

 Count
 Gauge

 Nm 17000
 12

Composition

75% Long Staple organic cotton - 25% polyamide

Shade Card NUAGE 3.0

DescriptionColorsUltrafine vrillè20

**Customer Color** 

yes

Availability Raw on request yes

**Kg Minimum** 

10

Pilling (ISO 12945-1:2002)	Flammability	
4	Class 1 - not inflame	
Unit Weight (g/m2)	Wastage (%)	

Conventional standard conditioning (%)

7,93

Average applied conditioning (%)

3,00

**End Uses** 

**Suggested International Symbols** 











Requirements		Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)		4	4
Color fastness to dry cleaning (ISO 105/D01)		4	4
Color fastness to acid-basic sweat (ISO 105/E04)		4	4
Color fastnes	s to rubbing (ISO 105/X12)		
Dry		4	
Wet	Light	3/4	
	Medium-dark	2/3	
	Black	2/3	
	Melange light		
	Melange medium-dark and grey		
Color fastness to light (ISO 105/B02)			
	Light		3/4
	Medium-dark		4

## Certifications







## **Special Cares**

Color shade reproducibility might undergo certain limitations due to GOTS regulation restrictions. Shade card colors should be considered just as an indication. Vrillé effect obtained with yarn twisted on itself that comes external from the body yarn; Consequently during the processing or on the knitted panel they may have a tendency to get caught. It is not recommended to rewind or to part the cones (if necessary, the cones must all be winded twice to return the hair direction as the original). Yarn subject to different shrinkage depending on color; before knitting each lot, we recommend to test machine settings to make sure they are suitable for obtaining the desired garment size. Yarn not suitable on machines for whole garment.

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes, with white or contrasting colors and/or for wholegarment please specify with the order proposal, in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.

   Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is
- recommended to check new outcome and se the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.
- The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.