# MONTICOLO

## Yarn Technical Data Sheet



### **ORGANZA 80000**

Last update: 23.01.2024

|               | 00000  |   |  |     |  |   |              |              | . 23.01.202 |
|---------------|--|---|--|-----|--|---|--------------|--------------|-------------|
| Count         |  |   | Gauge  |     | Pilling (ISC                           | 0 12945-1:  | 2002)        | Flammabili   | ity         |
| Nm 80000      |  |   | 16/18  |     | 4/5                                    |   |              | 1            |             |
| Composition   |  |   |  |     | Unit Weigh                             | nt (g/m2)   |              | Wastage (%   | %)          |
| •             | Staple orga  | nic cotton -  | 16% recycled                                       |     |  |   |              | 4            |             |
| polyamide     | polyamide  |   |  |     | Conventional standard conditioning (%) |   |              |              |             |
| Shade Card    |  |   |  |     | 7,07                                   |   |              |              |             |
| ORGANZA 3.0   |  |   |  |     | Average applied conditioning (%)       |   |              |              |             |
| Description   |  |   | Colors   |     | 3,00                                   |   |              |              |             |
| Transparent C | Cotton   |   | 20   |     | Suggested                              | Internatio  | onal Symb    | ols          |             |
| Customer Cold | or   |   |  |     | 40°                                    |   | $\mathbf{A}$ | $\boxtimes$  | Z           |
| yes           |  |   |  |     |  |   |              | $\mathbf{X}$ | <u>~•</u> \ |
| Availability  |  |   | Raw  |     | End Uses                               |   |              |              |             |
| on request    |  |   | yes  |     | Sock                                   | Jersey  | Tricot       |              |             |
| Kg Minimum    |  |   |  |     | Л                                      | $\begin{bmatrix} & & \\ & & \\ & & \end{bmatrix}$ | (\$\$\$      |              |             |
| 8             |  |   |  |     |  |   | (III)        |              |             |
| F             | RequirementsColor fastness to washing in water 40° (ISO 105/C06)Color fastness to dry cleaning (ISO 105/D01) |   |  |     | Discharge or                           | n cotton  | Color cha    | anging       |             |
| C             |  |   |  | 06) | 4                                      |   |              | 4            |             |
|               |  |   |  |     |  |   |              | 4            |             |
| C             | Color fastness   | to dry cleaning   | (150 105/001)                                      | I   | 4                                      |   |              |              |             |
|               |  |   | veat (ISO 105/E04)                                 |     | 4                                      |   |              | 4            |             |
| C             | Color fastness   |   | veat (ISO 105/E04)                                 |     |  |   |              | 4            |             |
| C             | Color fastness   | to acid-basic sv  | veat (ISO 105/E04)                                 |     |  |   |              | 4            |             |
| C             | Color fastness<br>Color fastness   | to acid-basic sv  | veat (ISO 105/E04)                                 |     | 4                                      |   |              | 4            |             |
| C             | Color fastness<br>Color fastness<br>Dry  | to acid-basic sv<br>to rubbing (ISO   | veat (ISO 105/E04)                                 |     | 4                                      | 3   |              | 4            |             |
| C             | Color fastness<br>Color fastness<br>Dry  | to acid-basic sv<br>to rubbing (ISO<br>Light  | veat (ISO 105/E04)                                 |     | 4                                      |   |              | 4            |             |
| C             | Color fastness<br>Color fastness<br>Dry  | to acid-basic sv<br>to rubbing (ISO<br>Light<br>Medium-dark   | veat (ISO 105/E04)                                 |     | 4<br>4<br>4<br>2/3                     |   |              | 4            |             |
| C             | Color fastness<br>Color fastness<br>Dry  | to acid-basic sv<br>to rubbing (ISO<br>Light<br>Medium-dark<br>Black<br>Melange light                                     | veat (ISO 105/E04)                                 |     | 4<br>4<br>4<br>2/3                     |   |              | 4            |             |
| C             | Color fastness<br>Color fastness<br>Dry<br>Wet   | to acid-basic sv<br>to rubbing (ISO<br>Light<br>Medium-dark<br>Black<br>Melange light<br>Melange medi<br>to light (ISO 10 | veat (ISO 105/E04)<br>105/X12)<br>um-dark and grey |     | 4<br>4<br>4<br>2/3                     |   |              |              |             |
| C             | Color fastness<br>Color fastness<br>Dry<br>Wet   | to acid-basic sv<br>to rubbing (ISO<br>Light<br>Medium-dark<br>Black<br>Melange light<br>Melange medi                     | veat (ISO 105/E04)<br>105/X12)<br>um-dark and grey |     | 4<br>4<br>4<br>2/3                     |   | 3            | 4            |             |

#### Certifications



#### **Special Cares**

Color shade reproducibility might undergo certain limitations due to GOTS regulation restrictions. Shade card colors should be considered just as an indication. In order to achieve the best knitting result we recommend to knit the yarn using not less than 3 threadguides. Due to the different color absorption between polyamide and cotton, colors might appear not perfectly equalized in shade.

SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).

- If this yarn is used for stripes, with white or contrasting colors and/or for wholegarment please specify with the order proposal, in order to verify the possibility of doing it. - We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process. - Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and se the tightness of needles to adjust possible differences

- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.

- The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.