



Yarn Technical Data Sheet

TAWASHI 18000

Last update: 21.11.2023

Count	Gauge
Nm 18000	12
Composition	
74% organic cotton - 25% polyamide - 1% elasthan	
Shade Card	
TAWASHI 3.1	
Description	Colors
Organic stretch bouclé	36
Customer Color	
no	
Availability	Raw
on request	yes
Kg Minimum	
5	

Pilling (ISO 12945-1:2002)	Flammability
4	
Unit Weight (g/m2)	Wastage (%)
330	4
Conventional standard conditioning (%)	
7,85	
Average applied conditioning (%)	
3,00	
Suggested International Symbols	



End Uses

Weft

Tricot



Requirements	Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)	4	4
Color fastness to dry cleaning (ISO 105/D01)	4	4
Color fastness to acid-basic sweat (ISO 105/E04)	4	4
Color fastness to rubbing (ISO 105/X12)		
Dry	4	
Wet		
Light	3/4	
Medium-dark	2/3	
Black	2/3	
Melange light	2/3	
Melange medium-dark and grey	2/3	
Color fastness to light (ISO 105/B02)		
Light		3/4
Medium-dark		4

Certifications



Special Cares

Color shade reproducibility might undergo certain limitations due to GOTS regulation restrictions. Shade card colors should be considered just as an indication. Extremely linear and slippery yarn: in order to reduce possible irregularities of the surface, we recommend to check on the machines that tensions and yarn passages are adequately set. The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another. The yarn shows tendency to torque the knit. The use for knitwear is subjected to verification by the customers about the yarn suitability to the kind of stitch or structure realized. We recommend to use more threadguides.

SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes, with white or contrasting colors and/or for wholegarment please specify with the order proposal, in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and se the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.
- The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.