MONTICOLOR

Article info

Yarn Technical Data Sheet

WHIRLPOOL 3/50

Last update: 09.11.2023

Count	Gauge
Ne 30/3 - Nm 3/50	12

Composition

100% combed cotton

Shade Card

WHIRLPOOL 3.0

Description	Colors
Nuanced mouline'	35

Customer Color

yes from COTTON & COLORS shade card

Availability	Raw
fast service	no

Kg Minimum

3

Pilling (ISO 12945-1:2002)	Flammability
4	

Unit Weight (g/m2)	Wastage (%)
200	4

Conventional standard conditioning (%)

8,50

Average applied conditioning (%)

3,00

Suggested International Symbols

End Uses

Weft | Sock | Tricot

Requirements		Discharge on cotton	Color changing
Color fastness to washing in water 40° (ISO 105/C06)		4	4
Color fastness to dry cleaning (ISO 105/D01)		4	4
Color fastness to acid-basic sweat (ISO 105/E04)		4	4
Color fastness to rubbing (ISO 105/X12)			
Dry		4	
Wet	Light	3/4	
	Medium-dark	2/3	
	Black		
	Melange light		
	Melange medium-dark and grey		
Color fastness to light (ISO 105/B02)			
	Light		3/4
	Medium-dark		4

Certifications

OEKO TEX STANDARD 100 044592.0 CENTROCOT

better cotton ON REQUEST

Special Cares

This yarn has an irregular color distribution. This kind of shades/stripes shall be considered a yarn feature, not a fault.

SPECIAL ATTENTION

- The yarn is in compliance with the REACH Regulation (1907/2006).
- If this yarn is used for stripes, with white or contrasting colors and/or for wholegarment please specify with the order proposal, in order to verify the possibility of doing it.
- We recommend to test different colors which can be representative for bulk production. Different colors may require adjustments relating knitting and finishing process.
- Knitting: please ensure a perfect functioning of the machine. Use of electronic feeded machines is highly recommended. When starting to knit a different batch it is recommended to check new outcome and se the tightness of needles to adjust possible differences.
- No claims can be accepted on knitted panel for more than kg 5 of each dye lot, and in no case on finished garments.
- The RAW-WHITE variant has a different behavior compared to the dyed colors as it didn't undergo the dyeing process and can therefore show variations in shade from one lot to another.